

Scientific Equipment & Furniture Association Recommended Practices

SEFA 8PH-2014

Laboratory Grade Phenolic Casework

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Table Of Contents

	Page		Page
Committee Members	205	5.2 Door Impact Test	
		Not applicable to Phenolic Casework	
Foreword	206	5.3 Door Cycle Test	
Sections		5.3.1 Purpose of Test	
		5.3.2 Test Procedure	
		5.3.3 Acceptance Level	
1.0 Scope	207	6.0 Drawers	213
2.0 Purpose		6.1 Drawer Static Test	
3.0 Definitions	207	6.1.1 Purpose of Test	
3.1 Description of Testing Apparatus		6.1.2 Test Procedure	
4.0 Base Cabinets	210	6.1.3 Acceptance Level	
4.1 Description of Test Unit		6.2 Drawer and Door Pull Test	
4.2 Cabinet Load Test		Not applicable to Phenolic Casework	
4.2.1 Purpose of Test		6.3 Drawer Impact Test	
4.2.2 Test Procedure		6.3.1 Purpose of Test	
4.2.3 Acceptance Level		6.3.2 Test Procedure	
4.3 Cabinet Concentrated Load Test		6.3.3 Acceptance Level	
4.3.1 Purpose of Test		6.4 Drawer Internal Impact Test	
4.3.2 Test Procedure		6.4.1 Purpose of Test	
4.3.3 Acceptance Level		6.4.2 Test Procedure	
4.4 Cabinet Torsion		6.4.3 Acceptance Level	
4.4.1 Purpose of Test		6.5 Drawer Cycle Test	
4.4.2 Test Procedure		6.5.1 Purpose of Test	
4.4.3 Acceptance Level		6.5.2 Test Procedure	
4.5 Cabinet Submersion Test		6.5.3 Acceptance Level	
4.5.1 Purpose of Test		7.0 Shelving	215
4.5.2 Test Procedure		7.1 Description of Test Unit	
4.5.3 Acceptance Level		7.2 Shelf Load Test	
4.6 Spill Containment Test		7.2.1 Purpose of Test	
Not applicable to Phenolic Casework		7.2.2 Test Procedure	
5.0 Doors	212	7.2.3 Acceptance Level	
5.1 Door Hinge Test		8.0 Cabinet Surface Finish Tests	215
5.1.1 Purpose of Test		8.1 Chemical Spot Test	
5.1.2 Test Procedure		8.1.1 Purpose of Test	
5.1.3 Acceptance Level		8.1.2 Test Procedure	
		8.1.3 Acceptance Level	

Table Of Contents (cont'd)

	Page		Page
8.2 Hot Water Test			
8.2.1 Purpose of Test			
8.2.2 Test Procedure		9.0 Wall Cabinets, Counter Mounted and Tall Units	217
8.2.3 Acceptance Level			
8.3 Impact Test		9.1 Description of Test Unit	
Not applicable to Phenolic Casework			
8.4 Paint Adhesion Test		9.2 Load Test	
Not applicable to Phenolic Casework		9.2.1 Purpose of Test	
8.5 Paint Hardness Test		9.2.2 Test Procedure	
Not applicable to Phenolic Casework		9.2.3 Acceptance Level	
8.6 Dart Impact Test		10.0 Tables	
Not applicable to Phenolic Casework		Not applicable to Phenolic Casework	
8.7 Edge Delaminating Test		Forms	218
Not applicable to Phenolic Casework			
8.8 Edge Impact Test			
Not applicable to Phenolic Casework			
8.9 Wear Resistance (Abrasion) Test			
Not applicable to Phenolic Casework			

SEFA 8-PH COMMITTEE MEMBERS

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Foreword

SEFA Profile

The Scientific Equipment and Furniture Association (SEFA) is an international trade association comprised of manufacturers of laboratory furniture, casework, fume hoods and members of the design and installation professions. The Association was founded to promote this rapidly expanding industry and improve the quality, safety and timely completion of laboratory facilities in accordance with customer requirements.

SEFA Recommended Practices

SEFA and its committees are active in the development and promotion of Recommended Practices having domestic and international applications. Recommended Practices are developed by the association taking into account the work of other standard writing organizations. Liaison is also maintained with government agencies in the development of their specifications.

SEFA's Recommended Practices are developed in and for the public interest. These practices are designed to promote a better understanding between designers, architects, manufacturers, purchasers, and end-users and to assist the purchaser in selecting and specifying the proper product to meet the user's particular needs. SEFA's Recommended Practices are periodically updated. The Recommended Practices are numbered to include an annual suffix which reflects the year that they were updated. SEFA encourages architects to specify these Recommended Practices as follows: "SEFA 8PH-2014".

SEFA Glossary of Terms

SEFA has developed a Glossary of Terms (SEFA 4-2010) for the purpose of promoting a greater understanding between designers, architects, manufacturers, purchasers and end users. The terms defined by SEFA are frequently used in contracts and other documents, which attempt to define the products to be furnished or the work involved. The Association has approved this Glossary in an effort to provide uniformity among those who use these terms. Where a specific Recommended Practice contains definitions which differ from those in the Glossary of Terms, then the definitions in the specific Recommended Practice should be used.

SEFA encourages all interested parties to submit additional terms or to suggest any changes to those terms already defined by the Association. The definitions should be used to help resolve any disputes that may arise or to incorporate the applicable terms in any contract or related documents.

SEFA Disclaimer

SEFA uses its best effort to promulgate Recommended Practices for the benefit of the public in light of available information and accepted industry practices. SEFA does not guarantee, certify or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with SEFA Recommended Practices or that any tests conducted under its Recommended Practices will be non-hazardous or free from risk. SEFA encourages the use of third party independent testing where appropriate.

Note : *Testing as described in this document must be performed and documented by a SEFA-approved third party testing facility. See Page 34 of the SEFA Desk Reference 5th Edition Version 2.0, or visit us at SEFALABS.COM for the most current list of SEFA-approved test labs.*

1.0 Scope

The scope of this document is intended to provide manufactures, specifiers, and users tools for evaluating the safety, durability, and structural integrity of phenolic laboratory grade furniture and complimentary items. This document is inclusive of casework (base units, wall mounted units, counter mounted units, tall units, tables and, shelving systems). Casework and shelving manufactured for laboratory use should be subjected to the tests and procedures outlined below.

Phenolic laboratory grade casework shall consist of base cabinets, wall cabinets, counter mounted cabinets, tall cabinets, and shelving.

Aggregate test results may vary by manufacturer. Procedures for testing performance criteria shall be as outlined in this document and results made available upon request. It is assumed that the test model reflects the performance criteria for all products. However there may be certain door/drawer configurations and/or sizes outside the test unit configuration identified that may not meet certain parts of this test. A test unit has been identified in this document with the sole purpose of obtaining continuity of procedures and results in a scientific format.

Great care should be exercised when heavy loads are applied to the cabinet and appropriate safety precautions taken to insure safety of testing personnel. Properly trained personnel should perform all tests. SEFA assumes no liability for damage or injury as a result of conducting these tests.

The acceptance levels are based on the cumulative field experience and laboratory testing of SEFA members based on actual needs of laboratories. This is a performance- based document. Specifications proscribing specific materials, hardware, finishes, workmanship or construction may or may not meet acceptance levels of this document. If proscriptive components of the specifications conflict with compliance of this document then the Architectural proscribed elements take precedent.

Testing as outlined in this document must be performed and documented by a SEFA-approved independent third party testing facility.

2.0 Purpose

The purpose of this document is to describe the distinguishing performance characteristics of solid phenolic core laboratory grade furniture and complimentary items. Furniture shall be of a type specifically designed and manufactured for installation and use in a laboratory.

Although aggregate test results may vary from manufacturer to manufacturer, procedures for testing performance criteria shall be as outlined in this document and results made available upon request. It is assumed that the test model reflects the performance criteria for all products regardless of construction, size, or style used. A test unit has been identified in this document with the sole purpose of obtaining continuity for procedures and results in a scientific format.

3.0 Definitions

Acceptance Levels - The acceptance level for each performance criteria is based on the cumulative experience of actual field testing and laboratory results of SEFA members. Acceptance levels describe the expected outcome of each test procedure.

ANSI/BIFMA - ANSI is the American National Standards Institute. Approval of an American National Standard requires verification by ANSI that the requirements for due process, consensus, and other criteria for approval have been met by the standards developer. BIFMA is the Business and Institutional Furniture Manufacturer's Association, an association of manufacturers of desk products and the like.

Apparatus - A machine or group of machines and accessories.

Arithmetic Mean - A number obtained by dividing the sum of a set of quantities by the number of quantities in a set; average.

ASTM - American Society for Testing and Materials.

Base Cabinets - A base cabinet is a storage device consisting of two ends, a back, a face and may or may not include a top or top frame. The face may be open, to access the storage area, or may be outfitted with one or more drawers and/or doors. A base cabinet is always placed on the floor and normally supports a surface. The top surface is normally no more than 42" (1,067mm) off the floor surface.

Best Practices - When given a choice of grade, the "best practice" is to select one that offers a well defined degree of control over the quality of workmanship, materials, and installation of a project. SEFA-8 Recommended Practices are written from a view of high quality laboratory furniture.

Cabinet Depth (Deep) - Given a front, bottom, two sides, and a top, the cabinet depth is a measure of the side of the cabinet, in its normal upright position, from the outside back to the outside front excluding doors and door fronts.

Cabinet Height (High) - Given a front, bottom, two sides, and a top, the cabinet height is a measure of the side of the cabinet, in its normal upright position, from the bottom edge of the side to the top, excluding any surface.

Cabinet Width (Wide) - Given a front, bottom, two sides, and a top, the cabinet width is a measure of the front of the cabinet in its normal upright position from one side to the other.

Casework - Base and wall cabinets, display fixtures, and storage shelves. The generic term for both "boxes" and special desks, reception counters, nurses stations and the like. Generally includes the tops and work surfaces.

Chase (Plumbing Area) - Space located behind the back of the base cabinet used to house plumbing or electric lines.

Combination Unit - A base unit of the type that has both door(s) and drawer(s).

Counter Mounted Cabinet - A counter mounted cabinet is a wall cabinet (usually with a height of approximately 48" [1,219mm] and is typically mounted on the work surface or shelf, as in a reagent shelf).

Cupboard (Door Unit) - That portion of the cabinet with no drawer(s) that may be enclosed by doors.

Drawer - A sliding storage box or receptacle opened by pulling out and closed by pushing in.

Free Standing - Requiring no support or fastening to other structures.

Hardware - Items such as screws, pulls, hinges, latches, locks, and drawer slides used in the construction of casework.

Joinery - The junction of two pieces intended to be permanently connected.

Laboratory Furniture - Furniture designed and manufactured for installation and use in a laboratory.

Latch - A piece of hardware designed to hold a door closed.

Leveling Screws (Levelers) - Threaded components designed to allow adjustment of the cabinet vertically as needed for leveling.

Nominal Dimensions - Not all cabinet manufacturers produce product to the identical dimensions. All dimensions given in this document are accurate to within five percent, which is considered nominal.

Permanent Damage - Destruction to material or joinery that would require repair in order to return to its original state.

Permanent Deformation - Deflection that has exceeded the limits of the product, thus changing the original shape of the product

Permanent Deterioration - Erosion or corrosion of material such that the component will never return to its original shape.

Permanent Failure - See “permanent damage.”

Pulls - Articles of hardware used to grasp and open/close the door or drawer (see also hardware).

Rack Resistance - The ability of a product to resist stresses that tend to make the product distort and the drawers to become misaligned.

Rail - A horizontal member extending from one side of the cabinet to the other.

Reagent - A substance used because of its chemical or biological activity.

Removable Back - A panel located on the inside back of the base cabinet, which is removable in order to gain access to utilities.

Solid Phenolic Composite - Solid phenolic composite tops are a compression molded composite of a homogeneous core of organic fiber reinforced phenolic and may contain one or more integrally cured surfaces that are non-porous.

Submersion - Covered with water.

Tables - An article of furniture having a flat, horizontal surface supported by one or more support members (legs), and a frame (apron).

Tall Cabinet (Full Height Unit) - A tall cabinet is a storage device that consists of two ends, a top and bottom panel, a back and a face. The face may be open to access the storage area or may be outfitted with one or more drawers and/or door(s). A tall cabinet is always placed on the floor and is nominally 84” (2,134mm) high.

Torsion – A force acting at a distance which tends to twist or rotate an object or cabinet.

Uniformly Distributed – A force applied evenly over the area of a surface.

Unobstructed Entry - A cabinet is deemed to be unobstructed if access to the entire storage area is completely without obstacle.

Upright Position - A cabinet oriented in its intended position.

Wall Cabinet - A wall cabinet is a storage device consisting of two ends, a back, a top, bottom, and a face. The face may be open to access the storage area or may be outfitted with one or more door(s). The wall cabinet usually does not include a drawer. A wall cabinet is always mounted on a vertical surface such as a wall, a divider, panel or some other vertical structure. A wall cabinet is usually less than 48” (1,219mm) high.

Work Surface - A normally horizontal surface used to support apparatus at a convenient height above the floor. Work surfaces are normally positioned atop a base cabinet or table structure.

3.1 Description of Testing Apparatus

Solid Steel Bar - A square solid steel bar 2 1/2” (63mm) square, 28 1/4” (717mm) long, weighing 50 pounds (22.679 Kg).

Sand or Shot Bag (10 pounds [4.545 Kg]) - A bag of plastic or cloth with the approximate dimensions 10 9/16” (268mm) x 11” (279mm) as in typical “gallon size re-closable storage bags.” Filled with enough sand or shot so that contents weigh 10 pounds (4.545 Kg).

Sand Bag (20 pounds [9.071 Kg]) - Two 10 pound (4.545 Kg) sand bags bound together.

Shot Bag (100 lbs. [45.359 Kg]) - A plastic or cloth bag of sufficient size to contain 100 pounds (45.359 Kg) of shot.

Cycling Mechanism - Per ANSI BHMA 156.9.-2003

Steel Rod - A 2” (51mm) diameter by 12” (305mm) long rod, approximately 10 pounds (4.535 Kg) in weight.

Hot Water - To be considered “hot water,” the temperature of the water must be between 190° F to 205° F (88° C to 96° C).

One Pound Ball - Solid steel sphere approximately 2” (51mm) in diameter.

4.0 Base Cabinets

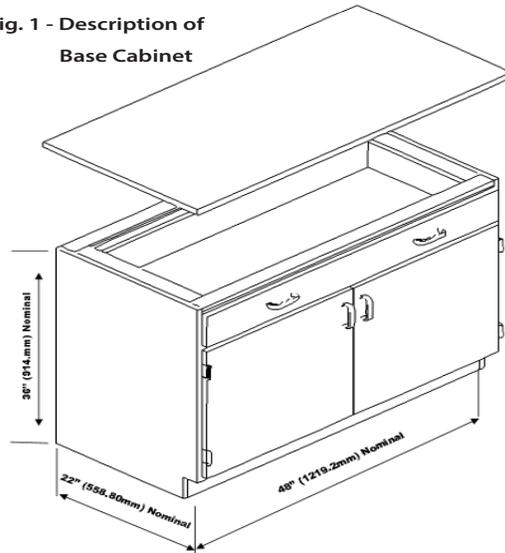
4.1 Description of Test Cabinet

The base cabinet shall be a combination of cupboard and drawer per Figure 1. The base cabinet shall be 48" +/- 1" (1219.2mm +/- 25.4mm) wide, 36" +/- 1" (914.4mm +/- 25.4)mm high, and 22" +/- 1" (558 mm +/- 25.4mm) deep. Cabinet dimensions do not include drawer or door front thickness. The drawer shall be above the cupboard, full width and approximately one-fourth the height of the cabinet's face opening. Drawer shall be a minimum of 18" (457.2mm) deep outside dimension. When slides are used for drawers, slides shall be a minimum of 18" (457.2mm) deep. Cupboard shall be double-door design and provide unobstructed entry into the cabinet interior with the doors open. The unit shall contain one adjustable shelf.

The cabinet back shall be the removable type (per manufactures standard design as used for access to the plumbing or chase area) with the removable panel removed. Removable panel to be a minimum 36"x18" (914.4mm x 457.2mm). The cabinet shall have full height end panels with integral toeboard. The cabinet shall be free standing, squared and sitting 1" (25.4mm) off the floor atop four hardwood corner blocks 2" (50.8mm) square and 1" (25.4mm) high. A top of 1" (25.4mm) thick 37-50 pcf medium density fiberboard shall be positioned on the cabinet without glue or fasteners of any kind. The top dimensions will be such that it will overhang the cabinet perimeter by 1" (25.4mm).

Before conducting the test, a visual examination shall be conducted to verify that the unit configuration and setup conditions are appropriate. Operate doors and drawer. Doors should be free moving and latch properly. Inspect the unit for dimensions and note the fit of doors and drawers to the cabinet body. Open and close the drawer. The drawer should be free moving and function as specified by the manufacturer. Discontinue evaluation if unit is not in compliance or if malfunction is noted. Although aggregate test results may vary from manufacturer to manufacturer, procedures for

Fig. 1 - Description of Base Cabinet



testing performance criteria shall be as outlined in this document and results made available upon request. It is assumed that the test model reflects the performance criteria for all products regardless of construction, size, or style used. A test unit has been identified in this document with the sole purpose of obtaining continuity of procedures and results in a scientific format.

4.2 Cabinet Load Test -

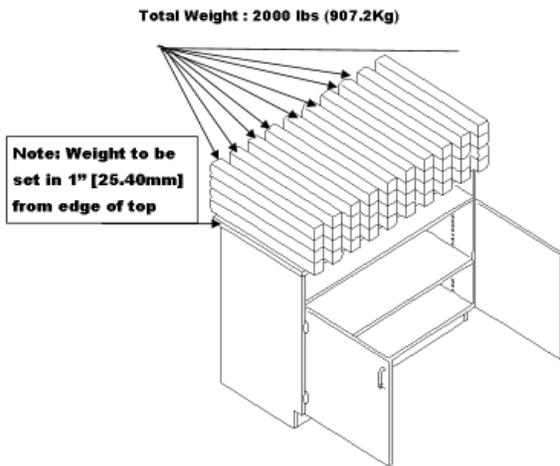
4.2.1 Purpose of Test

The cabinet load test will challenge the structural integrity and load bearing capability of the cabinet construction. This test will demonstrate the ability of the cabinet to support heavy applied loads. This is not intended to test the functional characteristics of the cabinet under heavy loads.

4.2.2 Test Procedure

Verify that the cabinet is level. Remove drawer and open doors for testing purpose. Load the cabinet top by using 2000 pounds (907.184 Kg) of solid steel bars (per Section 3.1) stacked four high and spaced per Figure 2. After 24 hours, unload the cabinet.

4.2.3 Acceptance Level - The cabinet will have no permanent failure.



4.3 Cabinet Concentrated Load Test

4.3.1 Purpose of Test

The purpose of this test is to challenge the functional characteristics of the cabinet when subjected to a concentrated load on the center of the cabinet top.

4.3.2 Test Procedure

Using solid weights or 10 pound (4.535 Kg) sand bags (per Section 3.1), apply a total of 200 pounds (90.718 Kg) to the top of the cabinet along the cabinet centerline (see Figure 3). Operate doors and drawers.

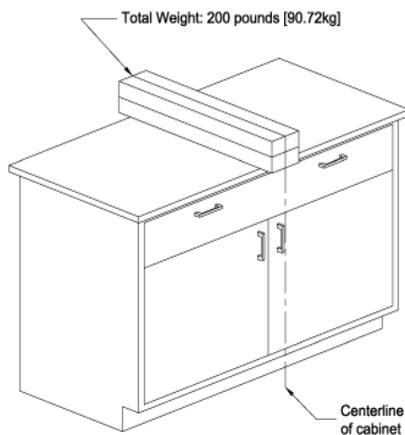


Figure 3. Base Cabinet Concentrated Load Test

4.3.3 Acceptance Level

Door and drawer operation shall be normal under condition of test load. There shall be no signs of permanent deformation to front rail, cabinet joinery, doors, or drawers.

4.4 Cabinet Torsion

4.4.1 Purpose of Test

This test will evaluate the structural integrity of the cabinet construction when subjected to a torsional load.

4.4.2 Test Procedure

The cabinet shall be tested in its normal upright position, raised not less than four-inches off the floor and supported on rear and one front corner. The area of support under the cabinet shall be located not more than 6" (152.4mm) in from each supported corner. Secure the cabinet diagonally from the unsupported corner with seven solid steel bars per Section 3.1 (350 pounds (158.757 Kg) of weight), on the top of the cabinet to prevent overturning. Apply four solid steel bars (200 pounds [90.718 Kg] of weight) to the unsupported corner for a period of 24 hours (see Figure 4). Remove weight and place cabinet on the floor in its normal upright position. Observe cabinet joinery. Level the cabinet and measure the face and back of the cabinet across the diagonal corners.

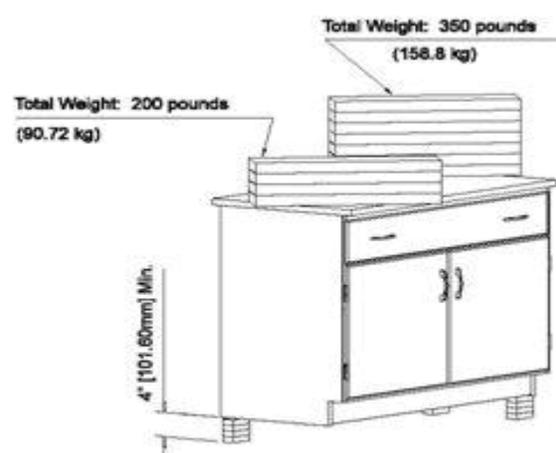


Figure 4. Base Cabinet Torsion Test Procedure.

4.4.3 Acceptance Level

When returned to normal position, the operation of the cabinet shall be normal, and there will be no permanent damage. The difference between the two measurements taken from measuring the diagonal corners shall be no more than 1/8" (3.175mm).

4.5 Cabinet Submersion Test

4.5.1 Purpose of Test

This test will demonstrate the ability of a cabinet to resist wicking of moisture from the floor. Only units that rest on the floor or a unit where the base is within 2" (50.8mm) of the floor should be subjected to this test.

4.5.2 Test Procedure

The material thickness along the perimeter of the cabinet shall be measured on 6" (152.4mm) increments. Record the thickness of the material to be submerged in water. Calculate the arithmetic mean of the data taken. Place the entire test cabinet in its upright position such that the cabinet is submerged in a pan filled with 2" (50.8mm) of water. After 4 hours, remove the unit from the water and immediately measure the thickness of the material at the same points measured initially. Calculate the new arithmetic mean. After the unit has been allowed to dry, inspect for other damage.

4.5.3 Acceptance Level

The cabinet will show no permanent deformation or deterioration. Increase in thickness shall not exceed ten percent of the initial mean measurements.

4.6 Spill Containment Test

Not applicable to Phenolic Casework

5.0 Doors

5.1 Door Hinge Test

5.1.1 Purpose of Test

This test will demonstrate the durability of the

door, door attachment and its hardware (hinge leaf, screws, etc.) to an applied load of 200 pounds (90.72 Kg).

5.1.2 Test Procedure

Remove the shelf for this test. With unit and top set as described in Section 4.1, add sufficient weight to the top in order to prevent overturning. With cabinet door opened 90-degrees, hang a sling made up of two 100 pound (45.359 Kg) weights (shot bags or solid weights) over top of the door at a point 12" (304.8mm) out from the hinge centerline (see Figure 5). Slowly move door through two full cycles of the hinge at 160-degree arc. Remove weight and swing door through its full intended range of motion and close door.

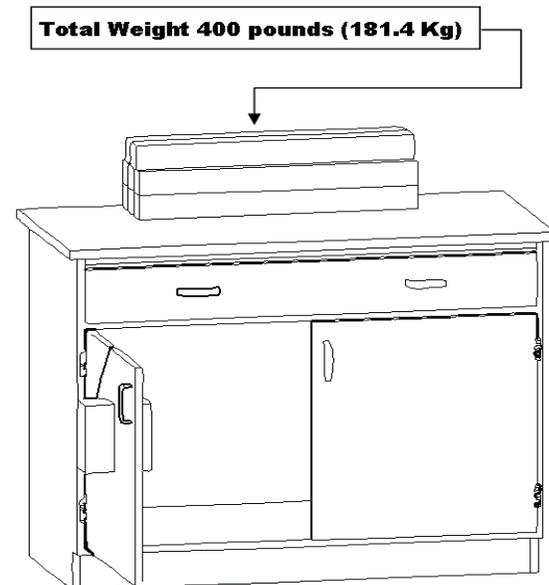


Fig 5 Base Cabinet Door Load Configuration

Note: Load top sufficient to prevent tipping of base cabinet

5.1.3 Acceptance Level

The open door shall withstand a load of 200 pounds (90.72 Kg) when applied at a point 12" (304.8mm) from the hinge centerline without permanent damage. Operation of the door, after test shall show no significant permanent damage that will cause binding of the door or hinges or that will adversely affect operation of the catch.

5.2 Door Impact Test

Not Applicable to Phenolic Casework.

5.3 Door Cycle Test

5.3.1 Purpose of Test

This test will demonstrate the durability of the door hinge hardware to withstand 100,000 cycles as a reliable measure for longevity).

5.3.2 Test Procedure

This test shall be in conformance to the ANSI test procedure A156.9, Grade 1, requirements for cycle testing of doors. A cycling mechanism shall swing door 90-degrees. Door shall operate for 100,000 cycles with a speed not greater than 15 cycles per minute.

5.3.3 Acceptance Level

Door shall operate for the full cycle period without deterioration that will significantly affect the function of the door. The door shall operate freely without binding.

6.0 Drawers

6.1 Drawer Static Test

6.1.1 Purpose of Test

This test will demonstrate the ability to support a point load given to the front of the drawer and will challenge the drawer suspension system and the attachment of the drawer head to the drawer.

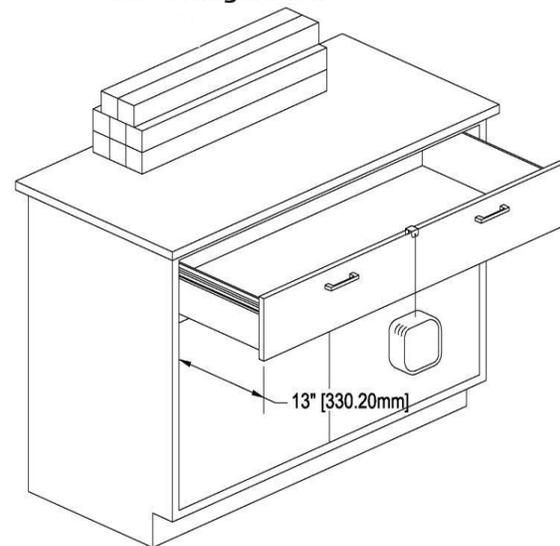
6.1.2 Test Procedure

With unit and top set as described in Section 4.1, add sufficient weight to the top in order to prevent overturning. Open the drawer to 13" (330.2mm) of travel and hang 150 pounds (68.03 Kg) from the drawer head at the centerline of the drawer for five minutes. Remove the weight and operate the drawer through the full cycle.

6.1.3 Acceptance Level

There shall be no interference with the normal operation of the drawer and the drawer head should remain tightly fastened to the drawer.

Fig. 6 Base Cabinet Drawer Static Load Test Configuration



Note: Load top sufficient to prevent tipping of base cabinet. Weight shall be located at the back of the worksurface and centered.

6.2 Drawer and Door Pull Test Not Applicable to Phenolic Casework.

6.3 Drawer Impact Test

6.3.1 Purpose of Test

This test will demonstrate the resistance to impact of the drawer bottom.

6.3.2 Test Procedure

Remove drawer; support each corner with 2"x2"x1" (50.8 x 50.8 x 25.4 mm) supports. Drop a 10 pound (4.545 Kg) sand or shot bag from a height of 24" (609.6 mm) into the bottom of the drawer at the center of the width of the drawer. Remove the sand or shot bag.

6.3.3 Acceptance Level

No damage or breakout of the drawer bottom.

6.4 Drawer Internal Rolling Impact Test

6.4.1 Purpose of Test

This test will evaluate the strength of the drawer head, bottom, and back as a result of opening and

closing the drawer with a rolling load.

6.4.2 Test Procedure

Position the drawer on a table at a 45-degree angle per Figure 7. Place a 2" (50.8mm) diameter by 12" (304.8mm) long steel rod (approximately 10 pounds [4.545 Kg]) 13" (330.2mm) from the target impact area such that the rod will roll freely to impact the back of the drawer. Subject the back to three impacts and reverse the drawer to subject the front to three additional impacts.

6.4.3 Acceptance Level

The drawer shall show no permanent damage. All joinery shall be intact and the drawer, when replaced in the unit, shall operate normally. Minor scratches and dents are acceptable.

6.5 Drawer Cycle Test

6.5.1 Purpose of Test

This test is intended to test the drawer's operation under full load. To be considered Laboratory Grade Solid Core Phenolic Casework, the mechanical drawer slides must be rated at a minimum, ANSI/BHMA A156.9 Grade 1.

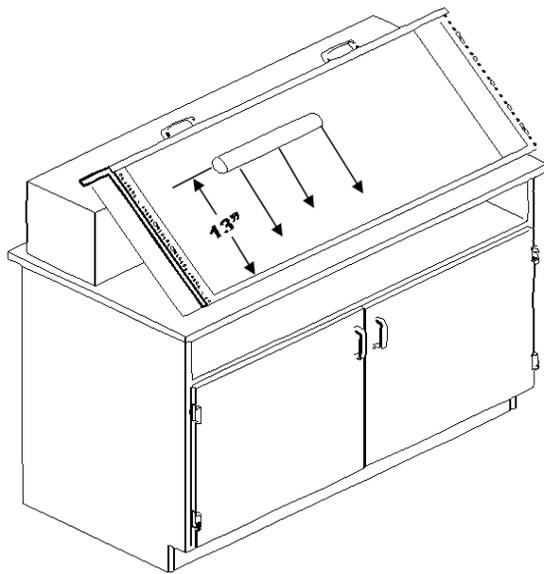
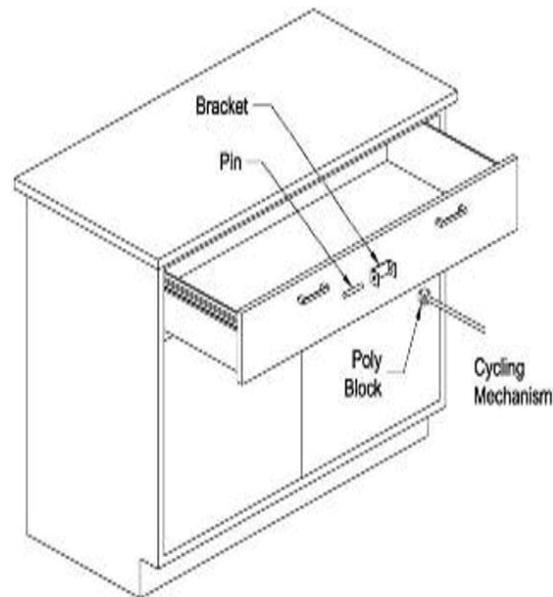


Fig. 7 Base Cabinet Drawer Internal Rolling Impact Test Configuration

6.5.2 Test Procedure

Mechanical Suspension Systems – A dynamic load of 75 pounds (34.019 Kg) shall be uniformly distributed in the drawer (using ten 7 ½ pound (3.401 Kg) sand or shot bags per Section 3.1). Measure force required to activate the drawer. Operate over the full range of motion without engaging bumpers, stops or self-closing features for 50,000 cycles at a rate not to exceed 8 - 12 cycles per minute.

Fig 8 Drawer Cycling Mechanism Test Configuration



6.5.3 Acceptance Level

The drawer shall operate freely without evidence of binding. The force required to open and close loaded drawer shall not be greater than 8 pounds to activate.*

**The American's with Disabilities Act (ADA) requires a force no greater than five pounds to activate hardware. The load rating in this document is intended only for testing conditions where loads challenge the durability of the hardware. Under actual conditions, drawer loading should be reduced to levels that result in compliance with ADA as applicable.*

7.0 Shelving

7.1 Description of Test Unit

Wood shelving shall be tested using the following procedure. The shelves to be tested are as described in section 9.1 "Description of Test Cabinet".

7.2 Shelf Load Test

7.2.1 Purpose of Test

This test will demonstrate the ability of a shelf and its mounting hardware to support loads of 40 pounds (18.143 Kg) per square foot, not to exceed 200 pounds (90.718 Kg).

7.2.2 Test Procedure

A shelf shall be mounted in a manner in which it is designed. Measure the distance from the underside of the shelf to a reference point perpendicular to the center of the shelf. Use shot or sand bags weighing 10 pounds (4.535 Kg) each. Unless otherwise specified, load the shelf uniformly to 40 pounds (18.14 kg) per square foot of shelf area to a maximum of 200 pounds (90.71 Kg). Measure the deflection of the shelf by measuring the distance to the reference point and calculating the difference between the two measurements. Record data and remove the load from the shelf.

7.2.3 Acceptance Level

Different materials will perform differently to the loads based on the Modulus of Elasticity of the material and the cross section moment of inertia for the shape of the material. Longer shelves will support less loads than shorter shelves. The allowable maximum deflection of a shelf is 1/180 of the span and not in excess of .25" (6.35mm).

8.0 Cabinet Surface Finish Tests

8.1 Chemical Spot Test

Users should consider the chemical and staining agents that might be used near the laboratory

casework. Common guidelines can be found by referring to: The casework manufacturer printed data for chemical and stain resistance. Because chemical and stain resistance is affected by concentration, time, temperature, humidity, housekeeping and other factors, it is recommended that users test samples in their actual environment with the substances they use.

8.1.1 Purpose of Test

The purpose of the chemical spot test is to evaluate the resistance a finish has to chemical spills.

Note: Many organic solvents are suspected carcinogens, toxic and/or flammable. Great care should be exercised to protect personnel and the environment from exposure to harmful levels of these materials.

8.1.2 Test Procedure

Obtain one sample panel measuring 14" x 24" (355.6mm x 609.6mm). The received sample to be tested for chemical resistance as described herein.

Place panel on a flat surface, clean with soap and water and blot dry. Condition the panel for 48-hours at 73° +/- 3°F (23° +/- 2°C) and 50 +/- 5% relative humidity or the currently accepted guideline set by ASTM. Test the panel for chemical resistance using forty-nine different chemical reagents by one of the following methods.

Method A - Test volatile chemicals by placing a cotton ball saturated with reagent in the mouth of a 1-oz. (29.574cc) bottle and inverting the bottle on the surface of the panel.

Method B - Test non-volatile chemicals by placing five drops of the reagent on the surface of the panel and covering with a 24mm watch glass, convex side down.

For both of the above methods, leave the reagents on the panel for a period of one hour. Wash off the panel with water, clean with detergent and naphtha, and rinse with deionized water. Dry with a towel and evaluate after 24-hours at 73° +/- 3°F

(23° +/- 2°C) and 50 +/- 5% relative humidity, or the currently accepted guideline set by ASTM using the following rating system.

Level 0 - No detectable change.

Level 1 - Slight change in color or gloss.

Level 2 - Slight surface etching or severe staining.

Level 3 - Pitting, cratering, swelling, or erosion of coating. Obvious and significant deterioration.

Note: Percentages are by volume.

8.1.3 Acceptance Level

Range of results is provided to establish the acceptable range for a Laboratory Grade Finish. Results will vary from manufacturer to manufacturer due to differences in finish formulations. Laboratory grade finishes shall result in no more than four (4) Level 3 conditions. Individual test results, for the specified 49 reagents, will be verified with the established third party, independent SEFA 8 test submittal form. Suitability for a given application is dependent upon the chemicals used in a given laboratory.

8.2 Hot Water Test

8.2.1 Purpose of Test

The purpose of this test is to insure the surface is resistant to hot water.

8.2.2 Test Procedure

Hot water (190°F to 205°F [88°C to 96°C]) shall be allowed to trickle (with a steady stream and at a rate of not less than 6 ounces [177.44cc] per minute) on the finished surface, which shall be set at an angle of 45°, for a period of five minutes.

8.2.3 Acceptance Level

After cooling and wiping dry, the finish shall show no visible effect from the hot water.

8.3 Ball Impact Test

Not Applicable to Phenolic Casework.

Test No.	Chemical Reagent	Test Method	Rating
1.	Acetate, Amyl	A	1
2.	Acetate, Ethyl	A	1
3.	Acetic Acid, 98%	B	1
4.	Acetone	A	1
5.	Acid Dichromate, 5%	B	0
6.	Alcohol, Butyl	A	0
7.	Alcohol, Ethyl	A	1
8.	Alcohol, Methyl	A	1
9.	Ammonium Hydroxide, 28%	B	0
10.	Benzene	A	0
11.	Carbon Tetrachloride	A	0
12.	Chloroform	A	1
13.	Chromic Acid, 60%	B	2
14.	Cresol	A	0
15.	Dichloroacetic Acid	A	0
16.	Dimethylformamide	A	2
17.	Dioxane	A	0
18.	Ethyl Ether	A	0
19.	Formaldehyde, 37%	A	1
20.	Formic Acid, 90%	B	2
21.	Furfural	A	0
22.	Gasoline	A	0
23.	Hydrofluoric Acid, 37%	B	2
24.	Hydrofluoric Acid, 48%	B	2
25.	Hydrogen Peroxide, 30%	B	2
26.	Iodine, Tincture of	B	2
27.	Methyl Ethyl Ketone	A	1
28.	Methylene Chloride	A	1
29.	Mono Chlorobenzene	A	1
30.	Naphthalene	A	0
31.	Nitric Acid, 20%	B	3
32.	Nitric Acid, 30%	B	3
33.	Nitric Acid, 70%	B	3
34.	Phenol, 90%	A	1
35.	Phosphoric Acid, 85%	B	2
36.	Silver Nitrate Saturated	B	1
37.	Sodium Hydroxide 10%	B	1
38.	Sodium Hydroxide 20%	B	1
39.	Sodium Hydroxide 40%	B	2
40.	Sodium Hydroxide Flake	B	2
41.	Sodium Sulfide Saturated	B	0
42.	Sulfuric Acid, 33%	B	2
43.	Sulfuric Acid, 77%	B	2
44.	Sulfuric Acid, 96%	B	2
45.	Sulfuric Acid 77%& Nitric Acid 70% equal parts	B	2
46.	Toluene	A	0
47.	Trichloroethylene	A	1
48.	Xylene	A	0
49.	Zinc Chloride, Saturated	B	0

8.4 Paint Adhesion Test

Not Applicable to Phenolic Casework.

8.5 Paint Hardness Test

Not Applicable to Phenolic Casework.

8.6 Dart Impact Test

Not Applicable to Phenolic Casework.

8.7 Edge Delaminating Test

Not Applicable to Phenolic Casework.

8.8 Edge Impact Test

Not Applicable to Phenolic Casework.

8.9 Wear Resistance (Abrasion) Test

Not Applicable to Phenolic Casework.

9.0 Wall, Counter Mounted, and Tall Units

9.1 Description of Test Cabinet

Evaluation shall be conducted on a wall mounted cabinet with nominal dimensions as follows: 48" (1,219.2mm) +/- 1" wide, 30" (762mm) +/- 1" high, and 12" (304.8mm) +/- 1" deep. The wall cabinet shall be manufactured to manufacturers' standard construction and practices. The wall cabinet shall have two (2) doors and two (2) shelves. Shelves shall be evaluated per Section 7.0 (Shelving). The unit and shelves shall be mounted in a manner recommended by the manufacturer. A visual examination shall be conducted to verify that the configuration and installation comply with these conditions. Discontinue evaluation if unit is not in compliance or if malfunction is noted.

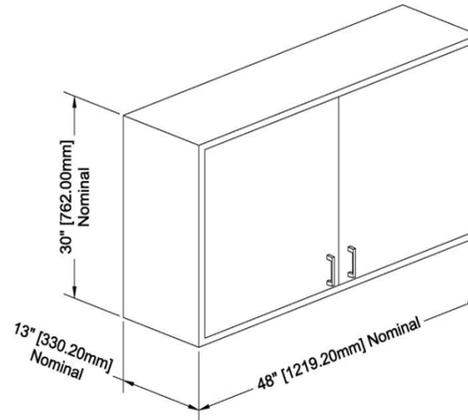
9.2 Wall Cabinet Load Test

9.2.1 Purpose of Test

The wall mounted load test will demonstrate the strength of the back of the wall cabinet as well as the joinery of the cabinet and function of doors

when the unit is subjected to loads normally expected for laboratory furniture.

Fig 9. Wall Mounted Cabinet
Description of Test Cabinet



9.2.2 Test Procedure

Using sand or shot bags weighing 10 pounds (4.55 Kg) each, load cabinet bottom, each shelf, and top uniformly with 40 pounds (18.18 Kg) per square foot to a maximum of 200 pounds (90.91 Kg) each. Maximum load to any cabinet shall not exceed 600 pounds (272.73 Kg) (a maximum of 200 pounds [90.91 Kg] loaded to each bottom, a minimum of one shelf loaded per Section 7.0, and the top) regardless of the number of shelves. Test to be performed with the doors closed.

9.2.3 Acceptance Level

With weights in place, after a period of 24 hours, operate doors through full travel to verify normal operation of doors. Remove weights and operate doors to verify normal operation. Verify that there is no significant permanent deflection of cabinet top, cabinet back, cabinet bottom, or shelves. After weights are removed, the cabinet shall show no permanent damage to the cabinet, cabinet bottom, or shelves.

10.0 Tables

Not Applicable to Phenolic Casework.

LABORATORY FURNITURE CERTIFICATE OF PERFORMANCE

_____ certifies that its laboratory furniture identified as
(Company Name)

_____, has been tested in conformance with the full requirements
(Test Unit)

of the **SEFA 8-PH-2014 Recommended Practices** with results noted below.

Full documentation of the test results is available upon request in a bound report that includes a detailed description of the test unit and procedures, witnesses results and appropriate drawings or photographs of the test unit and procedures.

TEST	TEST RESULTS PASS/FAIL	TEST	TEST RESULTS PASS / FAIL
4.2		6.3	
4.3		6.4	
4.4		6.5	
4.5		7.2	
5.1		8.1	<i>See Attached Form</i>
5.3		8.2	
6.1		9.2	
Name:		Name:	
Address:		Title:	
		Signature:	
Telephone:		COMPANY OFFICER INFORMATION	
Fax:		Name:	
		Title:	
Date:		Signature:	

CHEMICAL RESISTANCE TESTING – 8-PH-2014

Date of Test: _____ Sample Description: _____

Type of Material Coated: _____ Coating Type: _____

Rating Scale: **Level 0 – No Detectable Change**
 Level 1 – Slight Change in Color or Gloss
 Level 2 – Slight Surface Etching or Severe Staining
 Level 3 – Pitting, Cratering, Swelling, Erosion of Coating. Obvious and Significant Deterioration.

#	CHEMICAL	RATING	COMMENTS
1	Acetate, Amyl		
2	Acetate, Ethyl		
3	Acetic Acid 98%		
4	Acetone		
5	Acid Dichromate 5%		
6	Alcohol, Butyl		
7	Alcohol, Ethyl		
8	Alcohol, Methyl		
9	Ammonium Hydroxide 28%		
10	Benzene		
11	Carbon Tetrachloride		
12	Chloroform		
13	Chromic Acid 60%		
14	Cresol		
15	Dichloroacetic Acid		
16	Dimethylformamide		
17	Dioxane		
18	Ethyl Ether		
19	Formaldehyde 37%		
20	Formic Acid 90%		
21	Furfural		
22	Gasoline		
23	Hydrofluoric Acid 37%		
24	Hydrofluoric Acid 48%		
25	Hydrogen Peroxide 30%		
26	Iodine, Tincture of		
27	Methyl Ethyl Ketone		
28	Methylene Chloride		
29	Monochlorobenzene		
30	Naphthalene		
31	Nitric Acid 20%		
32	Nitric Acid 30%		
33	Nitric Acid 70%		
34	Phenol 90%		
35	Phosphoric Acid 85%		
36	Silver Nitrate, Saturated		
37	Sodium Hydroxide 10%		
38	Sodium Hydroxide 20%		
39	Sodium Hydroxide 40%		
40	Sodium Hydroxide, Flake		
41	Sodium Sulfide, Saturated		
42	Sulfuric Acid 33%		
43	Sulfuric Acid 77%		
44	Sulfuric Acid 96%		
45	Sulfuric Acid 77%, and Nitric Acid 70%, equal parts		
46	Toluene		
47	Trichloroethylene		
48	Xylene		
49	Zinc Chloride, Saturated		

TEST PERFORMED BY: _____ DATE: _____

